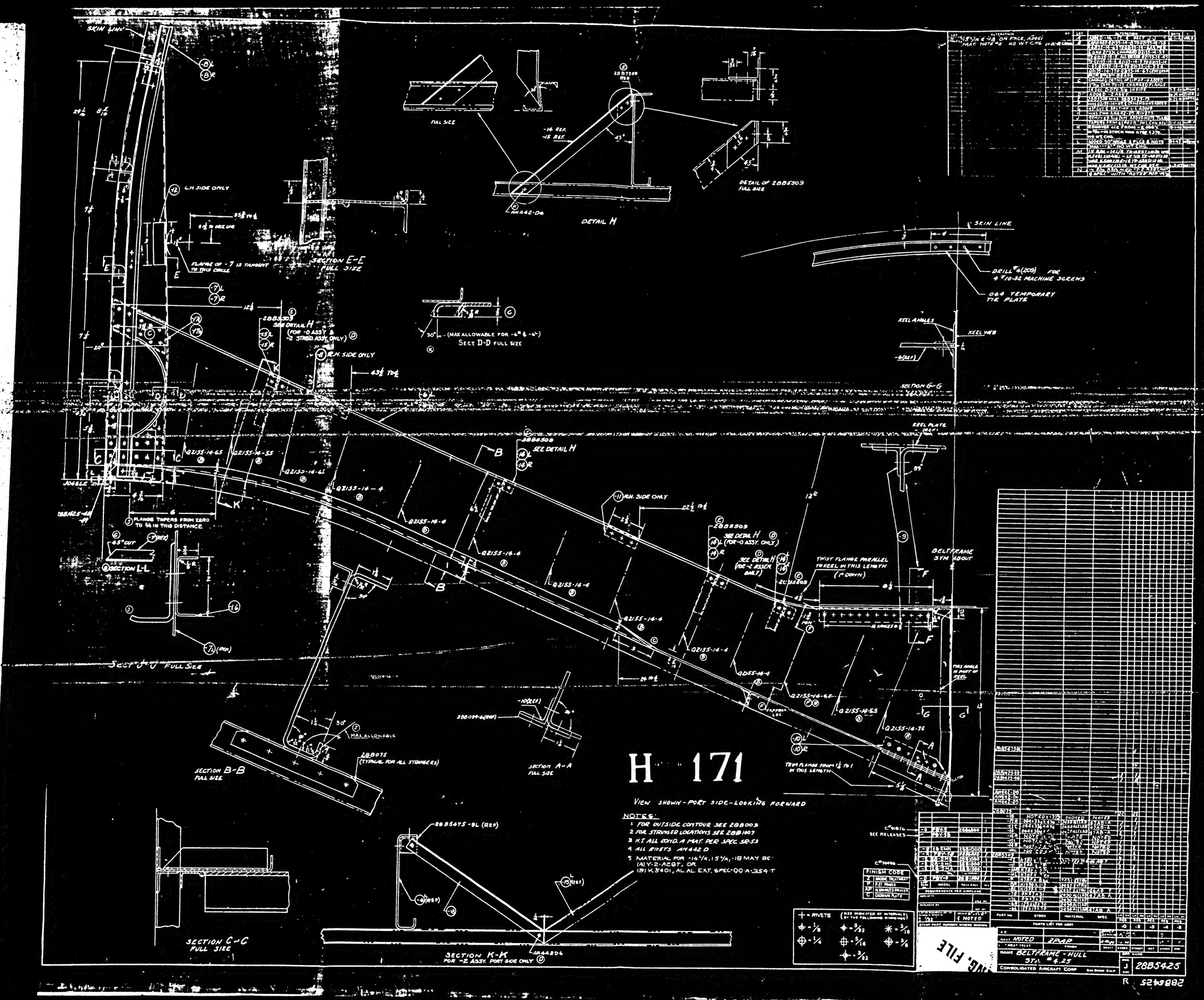
H 171
VIEW SHOWN - PORT SIDE - LOOKING FORWARD
NOTES:
1. FOR OUTSIDE CONTOUR SEE 28B003
2. FOR STRINGER LOCATIONS SEE 28B1007
3. H.T. ALL COND. A MAT. PER SPEC. SR-53
4. ALL RIVETS AN442D
5. MATERIAL FOR -14 1/2R, 15 1/4L, -18 MAY BE:
(A) Y-2-A287, OR
(B) K.3401, AL. AL. EXT. SPEC-QQ-A-354-T
DETAIL H
SECTION E-E FULL SIZE
SECTION D-D FULL SIZE
SECTION L-L
SECTION B-B FULL SIZE
SECTION A-A FULL SIZE
SECTION C-C FULL SIZE
SECTION K-K FOR -2 ASSY. PORT SIDE ONLY
SECTION G-G
DETAIL OF 28B5309 FULL SIZE
SKIN LINE
DRILL #6(.209) FOR 4 #10-32 MACHINE SCREWS
.064 TEMPORARY TIE PLATE
KEEL ANGLES
KEEL WEB
KEEL PLATE (REF)
BELTFRAME SYM ABOUT ℄
TWIST FLANGE PARALLEL TO KEEL IN THIS LENGTH
TRIM FLANGE FROM 1 1/4 TO 1 IN THIS LENGTH
THIS ANGLE IS PART OF KEEL
FLANGE TAPERS FROM ZERO TO 3/4 IN THIS DISTANCE
L.H. SIDE ONLY
R.H. SIDE ONLY
SEE DETAIL H
SEE DETAIL H (FOR -2 ASSY. ONLY)
SEE DETAIL H (FOR -2 ASSY. PORT ONLY)
28B075 (TYPICAL FOR ALL STRINGERS)
28B054-6 (REF)
28B547S-9L (REF)
FINISH CODE
A ANODIC TREATMENT
P ZO PRIME
ZRP ZINC RICH PRIMER
C CADMIUM PLATE
NAME BELTFRAME - HULL STA. # 4.25
CONSOLIDATED AIRCRAFT CORP
28B5425